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CLAIMS

1. A method of improving the efficiency of a fuel for an internal combustion engine which comprises adding to the fuel prior to the introduction of the
5 fuel to a vehicle or other apparatus comprising an internal combustion engine cerium oxide and/or doped cerium oxide and , optionally, one or more fuel additives.

2. A method according to claim 1 which comprises adding cerium oxide which has been doped with a divalent or trivalent metal or metalloid which is a rare earth metal, a transition metal or a metal of group IIA, IIIB, VB or VIB of the
10 Periodic Table.

3. A method according to claim 2 wherein the metal is a transition metal.

4. A method according to claim 3 wherein the metal is rhodium, copper, silver, gold, palladium, platinum, iron, manganese, chromium, cobalt, vanadium, zirconium or titanium.

15 5. A method according to claim 1 or 2 wherein the metal is terbium, praseodymium, samarium, gadolinium, antimony, selenium, gallium, magnesium, beryllium, boron or calcium.

6. A method according to any one of the preceding claims wherein the cerium oxide and/or doped cerium oxide has a size not exciding 1micron .

20 7. A method according to claim 6 wherein the cerium oxide and/or doped cerium oxide has a size from 1 to 300nm.

8. A method according to any one of the preceding claims wherein the cerium oxide and/or doped cerium oxide has been coated with an organic acid, anhydride or ester or a Lewis base.

25 9. A method according to claim 8 wherein the coating is of a dicarboxylic acid anhydride.

10. A method according to claim 9 wherein the coating is of an alkenyl succinic anhydride.

11. A method according to claim 10 wherein the succinic anhydride is
30 dodecenyl succinic anhydride, octadecenyl succinic anhydride or polyisobutenyl

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succinic anhydride.

12. A method according to any one of the preceding claim wherein the fuel is diesel fuel.

13. A method according to any one of the preceding claims wherein the cerium oxide and/or doped cerium oxide is added with a solvent which is an aliphatic or aromatic hydrocarbon or an aliphatic alcohol.

14. A method according to any one of the preceding claims wherein the cerium oxide and/or doped cerium oxide is added to the fuel at the refinery.

15. A method according to any one of claim 1 to 13 wherein the cerium oxide and/or doped cerium oxide is added at a fuel depot.

16. A method according to any one of claim 1 to 13 wherein the cerium oxide and/or doped cerium oxide is added at the filling station forecourt.

17. A method according to any one of the preceding claims wherein the cerium oxide and/or doped cerium oxide is added together with one or more of a detergent, dehazer, anti-foaming agent, ignition improver, anti-rust agent, reodorant, anti-oxidant, metal deactivator, lubricity agent or demulsifier.

18. A method according to claim 17 wherein the cerium oxide and/or doped cerium oxide is added together with a detergent.

19. A method according to claim 18 wherein the detergent is a basic nitrogen-containing ashless detergent.

20. A method according to claim 19 wherein the detergent is a succinimide which has an average of at least 3 nitrogen atoms per molecule.

21. A method according to claim 20 wherein the succinimide is derived from an alkyl or alkenyl succinic acylating agent having at least 35 carbon atoms in the alkyl or alkenyl part and an alkylene polyamine mixture having an average of at least 3 nitrogen atoms per molecule.

22. A method according to claim 20 wherein the succinimide is derived from a polyisobutenyl succinic acylating agent obtainable from a polyisobutene having a number average molecular weight of 500 to 10,000 and an ethylene polyamine having an average composition from triethylene tetramine to

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pentaethylene hexamine.

23. A method according to claim 21 wherein the aliphatic chain of the succinimide has a molecular weight from 500 to 2500.
24. A method according to claim 23 wherein the aliphatic chain of the
5 succinimide has a molecular weight from 750 to 1500.
25. A method according to any one of claim 18 to 24 wherein the cerium oxide and/or doped cerium oxide is added together with at least one of an anti-foaming agent, demulsifier or anti-rust agent.
26. A method according to any one of the preceding claims wherein the
10 cerium oxide and/or doped cerium oxide is added at a concentration not exceeding 20ppm.
27. A method according to claim 26 wherein the cerium oxide and/or doped cerium oxide is added in an amount not exceeding 10ppm.
28. A method according to claim 1 substantially as hereinbefore
15 described.
29. A fuel additive which comprises cerium oxide and/or doped cerium oxide and a detergent.
30. A fuel additive according to claim 29 wherein the concentration of cerium oxide and/or doped cerium oxide is from 0.1 to 10% by weight.
- 20 31. A fuel additive according to claim 30 wherein the concentration of cerium oxide and/or doped cerium oxide is from 0.5 to 5% by weight.
32. A fuel additive according to any one of claims 29 to 31 wherein the cerium oxide is one defined in one or more of claims 2 to 11.
33. A fuel additive according to claim 32 wherein the detergent is a basic
25 nitrogen-containing ashless detergent.
34. A fuel additive according to claim 33 wherein the detergent is a succinimide which has an average of at least 3 nitrogen atoms per molecule.
35. A fuel additive according to claim 34 wherein the succinimide is derived from an alkyl or alkenyl succinic acylating agent having at least 35 carbon
30 atoms in the alkyl or alkenyl part and an alkylene polyamine mixture having an

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average of at least 3 nitrogen atoms per molecule.

36. A fuel additive according to claim 34 wherein the succinimide is derived from a polyisobutenyl succinic acylating agent obtainable from a polyisobutene having a number average molecular weight of 500 to 10,000 and an ethylene polyamine having an average composition from triethylene tetramine to pentaethylene hexamine.

37. A fuel additive according to claim 35 wherein the aliphatic chain of the succinimide has a molecular weight 500 to 2500.

38. A fuel additive according to claim 37 wherein the aliphatic chain of the succinimide has a molecular weight 750 to 1500.

39. A fuel additive according to any one of claims 32 to 38 which also comprises one or more of a dehazer, anti-foaming agent, ignition improver, anti-rust agent, reodorant, anti-oxidant, metal deactivator, lubricity agent or demulsifier.

40. A fuel additive according to claim 39 which comprise one or more of an anti-foam agent, an anti-rust agent or a demulsifier.

41. A fuel additive according to any one of claims 29 to 42 which comprises a solvent which is an aliphatic or aromatic hydrocarbon or an aliphatic alcohol.

42. A fuel additive according to claim 29 substantially as hereinbefore described.